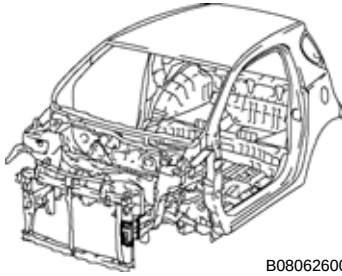


FRONT SIDE MEMBER (CUT-P)



B0806260015

With the radiator support removed.
With the engine loaded.

Symbol meaning

REMOVAL

△ : Remove Weld Points

S : Cut and Join Location

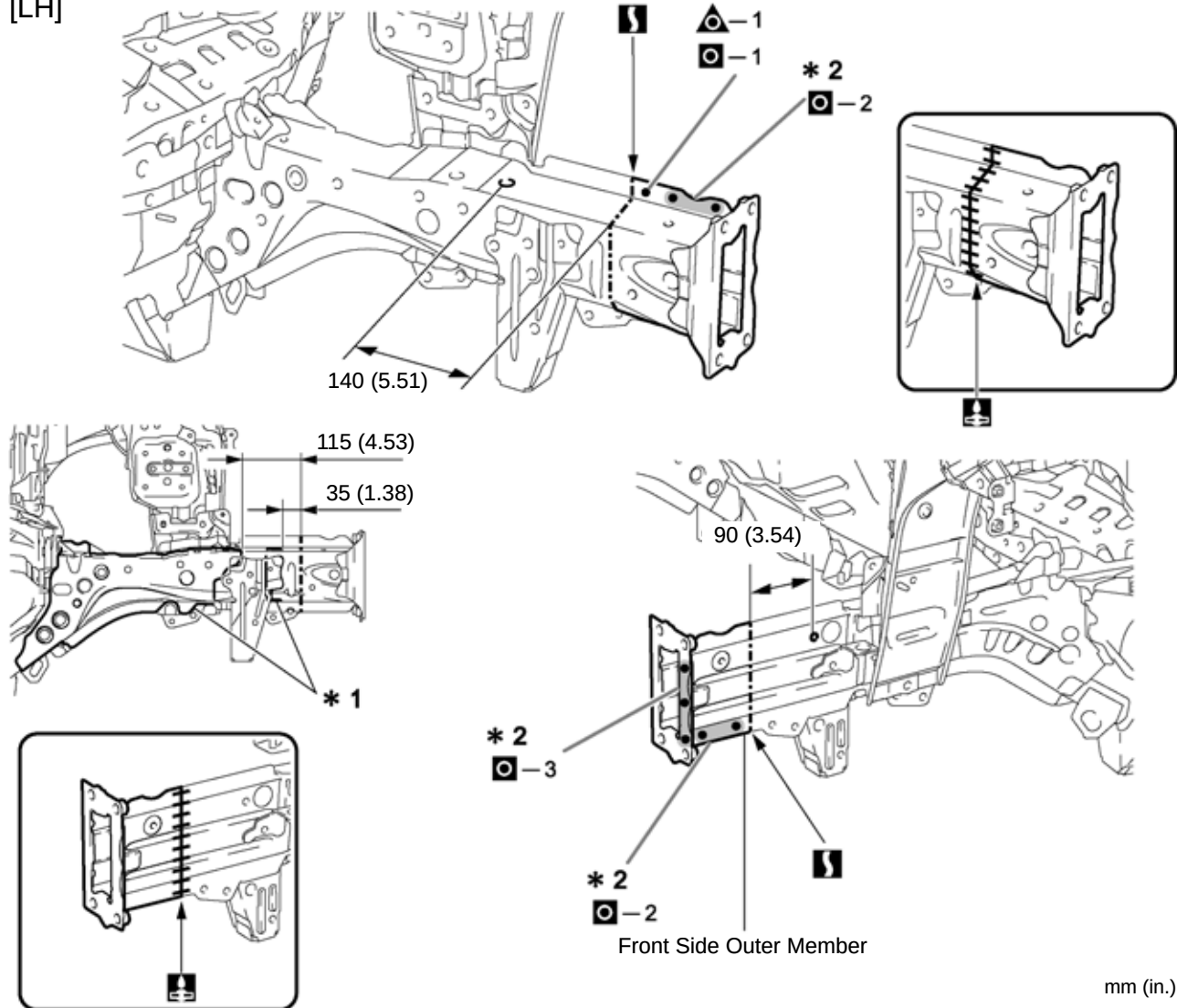
INSTALLATION

□ : MIG Plug Weld

⏏ : Butt Weld

REMOVAL-INSTALLATION

[LH]



mm (in.)

B0809050021

REMOVAL POINT

- 1 Carefully cut front side member without damaging *1.
- 2 Remove the front side outer member at the same time.
- 3 The inner reinforcement location number is the reference value.

INSTALLATION POINT

- 1 Temporarily install the new parts and measure each part of the new parts in accordance with the body dimension diagram. (See the body dimension diagram)
- 2 *2 is only for installation.
- 3 After applying the top coat, apply anti-rust agent to the internal panel portion of the closed section structural weld points.

Symbol meaning

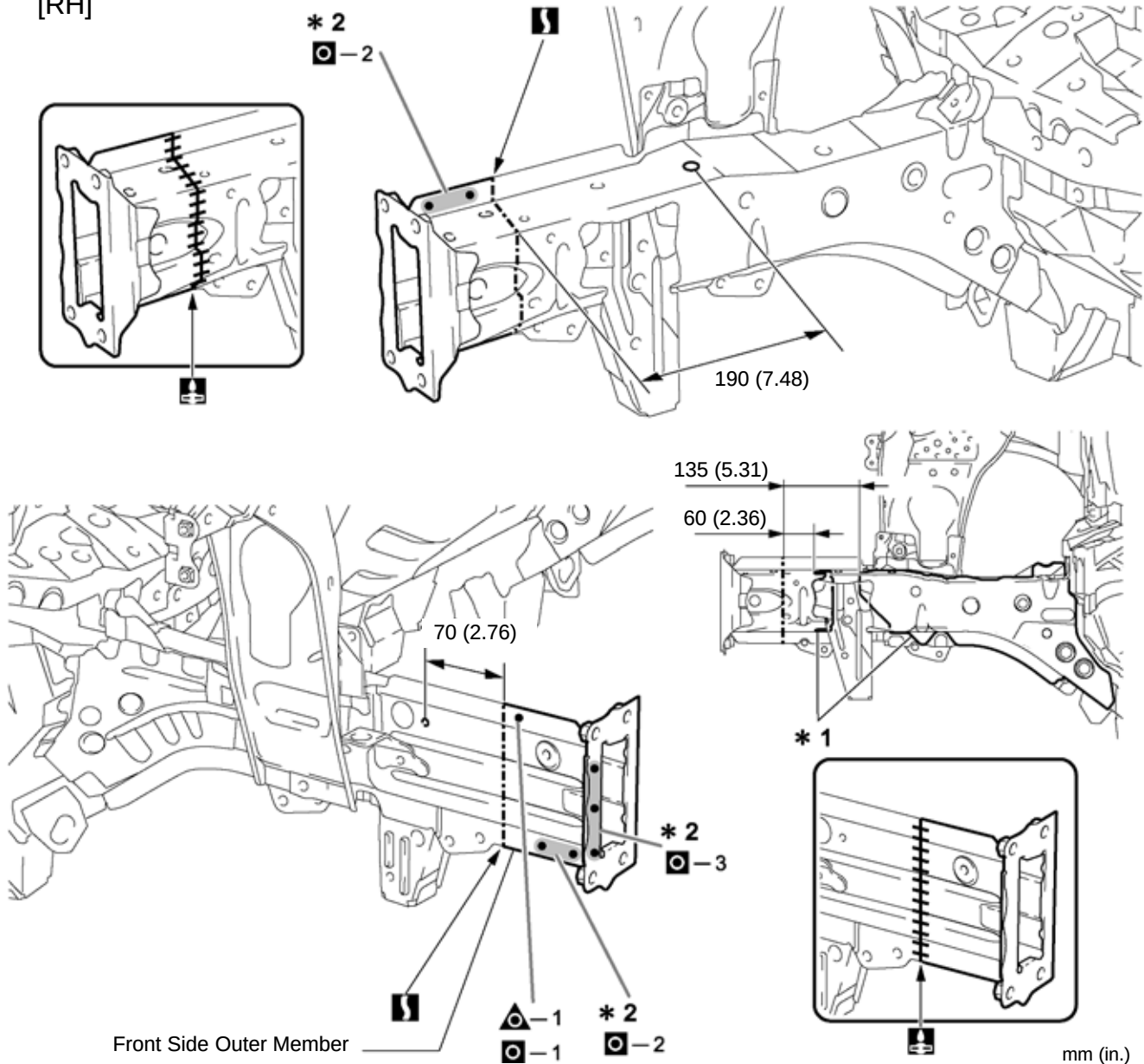
REMOVAL

 : Remove Weld Points : Cut and Join Location

INSTALLATION

 : MIG Plug Weld
  : Butt Weld

[RH]



mm (in.)

B0809050022

REMOVAL POINT

- 1 Carefully cut front side member without damaging *1.
- 2 Remove the front side outer member at the same time.
- 3 The inner reinforcement location number is the reference value.

INSTALLATION POINT

- 1 Temporarily install the new parts and measure each part of the new parts in accordance with the body dimension diagram. (See the body dimension diagram)
- 2 *2 is only for installation.
- 3 After applying the top coat, apply anti-rust agent to the internal panel portion of the closed section structural weld points.